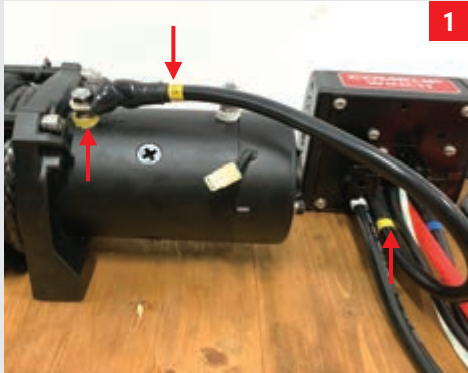


Connecting the cables of the control box to the motor terminals (triangle type) and vehicle battery

Seal Gen2 / Seal Slim / DV Series



Following is the procedure to connect these cables of the control box to the motor terminals and vehicle battery.



- 1** Connect the F1 cable (with a yellow ring on the cable) to the F1 position (with a yellow mark on the motor terminal), then using a 13mm wrench to fasten the nut.

Put on the motor terminal rubber sleeve.



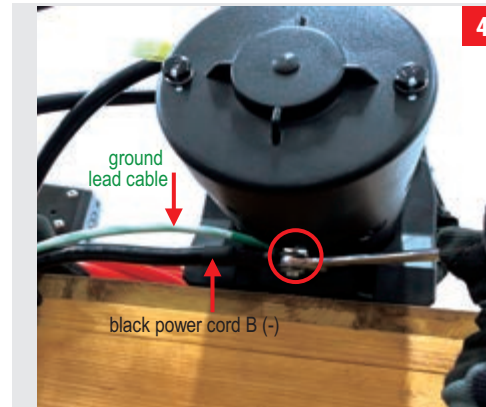
- 2** Connect the F2 cable (with a blue ring on the cable) to the F2 position (with a blue mark on the motor terminal), then using a 13mm wrench to fasten the nut.

Put on the motor terminal rubber sleeve.



- 3** Connect the A cable (with a white ring on the cable) to the A position (with a white mark on the motor terminal), then using a 13mm wrench to fasten the nut.

Put on the motor terminal rubber sleeve.



- 4** Connect the white ground lead cable (with green tape) and black power cord B (-) to the negative terminal on the motor, then using a 13mm wrench to fasten the nut.



- 5** Plug the overheater protector socket of the control box into the overheater protector socket of the motor.



- 6** Connect the red power cord (+) of the control box and black power cord (-) to the battery on the vehicle.