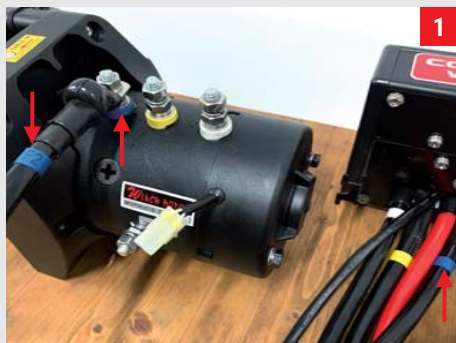


Connecting the cables of the control box to the motor terminals (in line type) and vehicle battery

Seal Gen2 Series

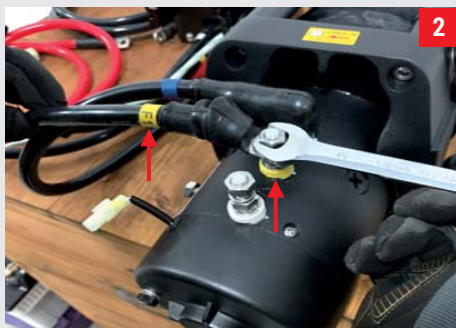


Following is the procedure to connect these cables of the control box to the motor terminals and vehicle battery.



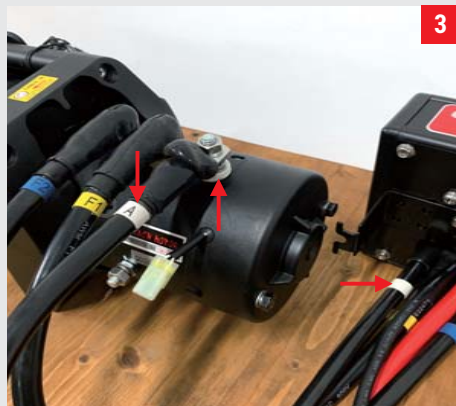
1 Connect the F2 cable (with a blue ring on the cable) to the F2 position (with a blue mark on the motor terminal), then using a 13mm wrench to fasten the nut.

Put on the motor terminal rubber sleeve.



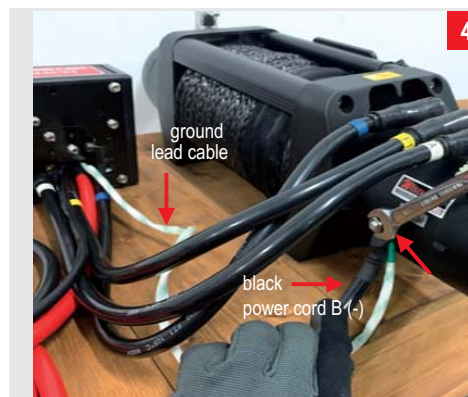
2 Connect the F1 cable (with a yellow ring on the cable) to the F1 position (with a yellow mark on the motor terminal), then using a 13mm wrench to fasten the nut.

Put on the motor terminal rubber sleeve



3 Connect the A cable (with a white ring on the cable) to the A position (with a white mark on the motor terminal), then using a 13mm wrench to fasten the nut.

Put on the motor terminal rubber sleeve.



4 Connect the white ground lead cable (with green tape) and black power cord B (-) to the negative terminal on the motor, then using a 13mm wrench to fasten the nut.



5 Plug the overheat protector socket of the control box into the overheat protector socket of the motor.



6 Connect the red power cord (+) of the control box and black power cord (-) to the battery on the vehicle.